

[DOCUMENT NAME] ABSTRACT

A transfer feeder 41 for a transfer press 1 comprises a pair of bars 14 provided on a moving bolster 30 in parallel with a work transfer direction, a feed carrier 52 held by the bars 14 and movable in the work transfer direction, a clamp carrier 62 held by the feed carrier 52 and movable in the direction of clamp, and a lift carrier 72 supported by the clamp carrier 62 and movable in the direction of lift. Since a large drive mechanism is unnecessary, simplification of the construction can be enhanced. Further, since the whole of a transfer feeder 41 is provided on a moving bolster 30, the moving bolster 30 in its entirety can be carried out of the transfer press 1, thus facilitating die exchanging operation.